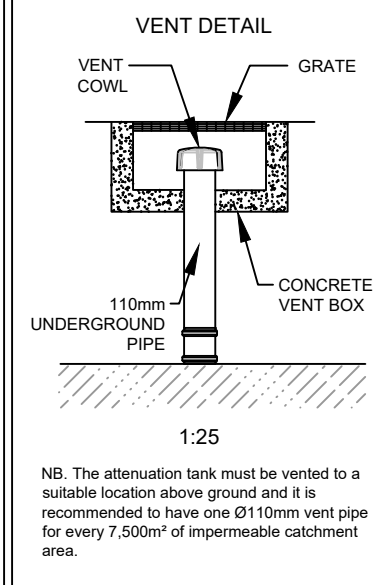
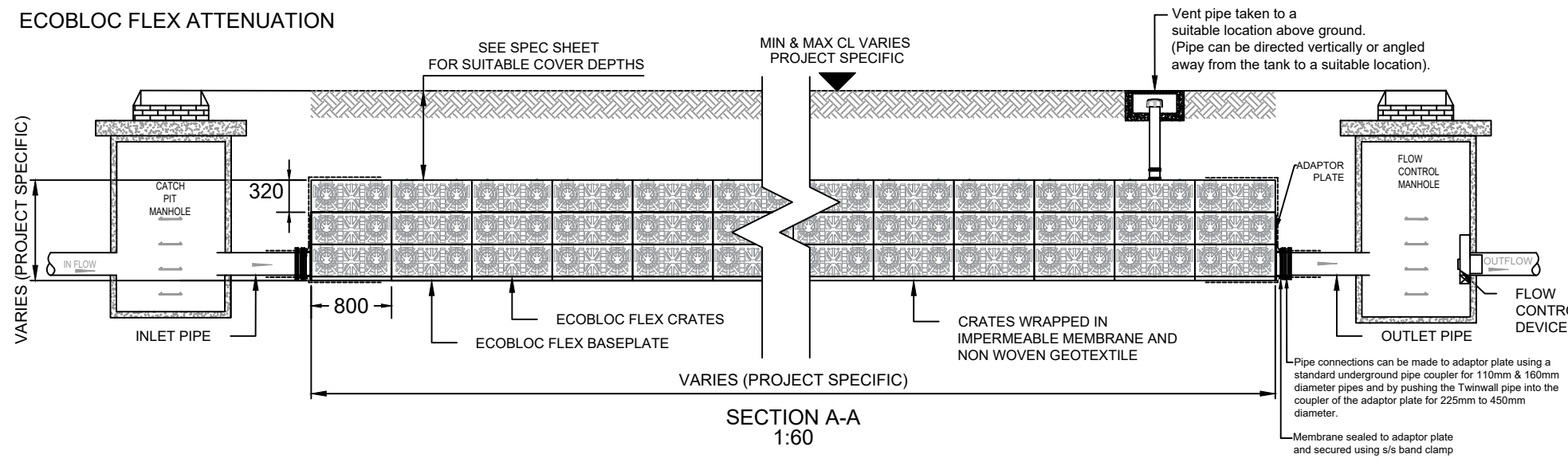


ECOBLOC FLEX ATTENUATION



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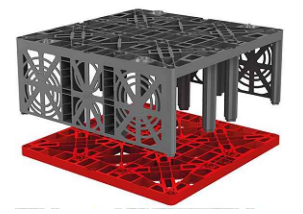
DO NOT SCALE - IF IN DOUBT ASK

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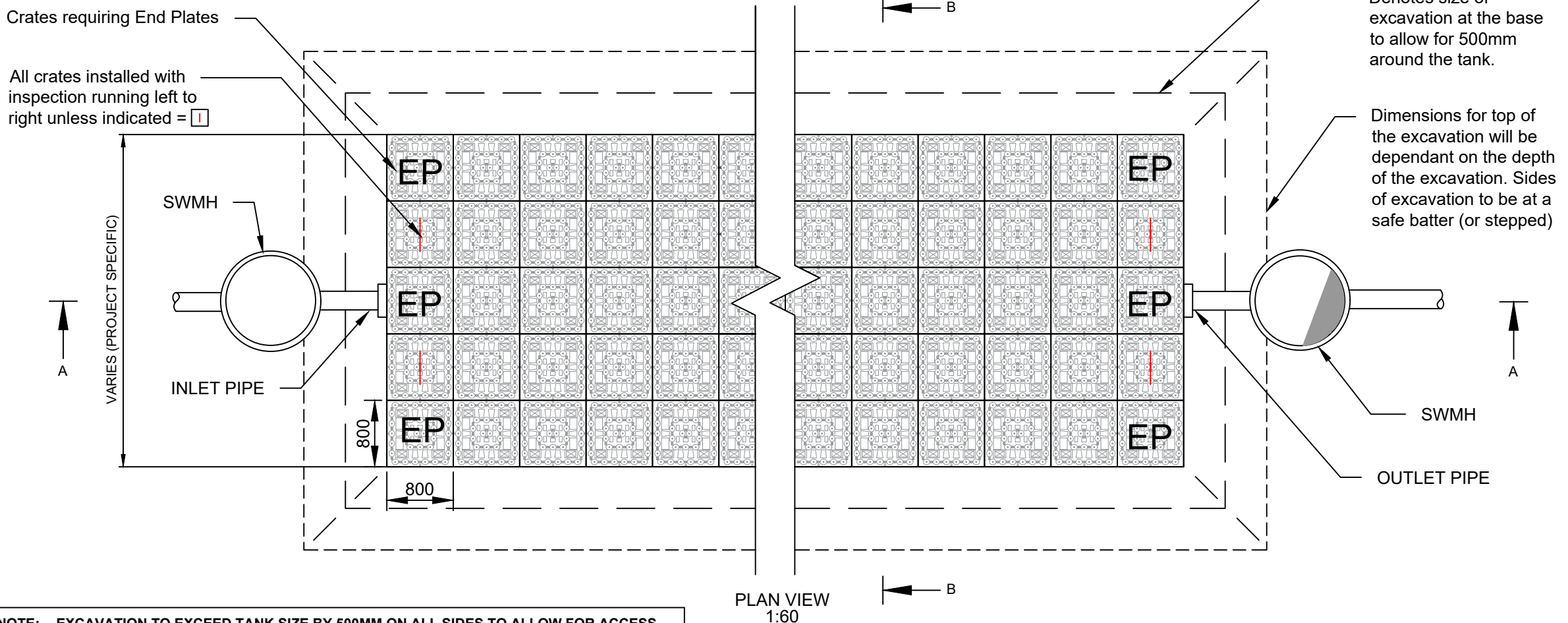
- NOTES:-
- All dimensions in mm, unless otherwise stated.
 - All dimensions are nominal and may vary within manufacturing tolerances.
 - All site temporary enabling works by others.
 - Graf products to be installed in strict accordance with Graf recommendations.
 - This drawing is intended for guidance only. Confirmation of the suitability for a particular project should be sought from the consulting engineers prior to final design or commencement of any construction works.

ECOBLOC FLEX

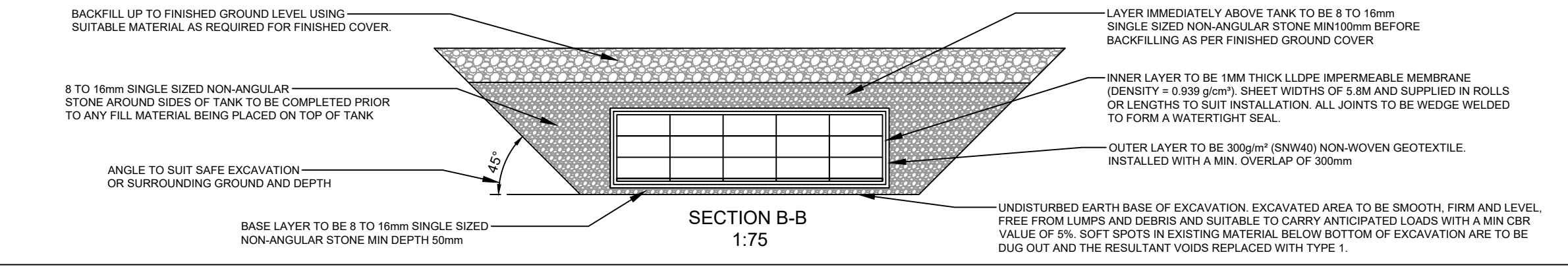


	Crate	Baseplate
Dimensions (mm)	800 x 800 x 320	800 x 800 x 40
Gross Volume (m3)	0.205m ³	0.025m ³
Net Volume (m3)	0.199m ³	0.020m ³
Material	Polypropylene	Polypropylene
Weight	8kg	4kg
Void Ratio	>96% depending on number of layers	
Inspectable	Yes	
*UCS Vertical	340 kN/m ²	
*UCS Lateral	82 kN/m ²	

*Ultimate Compression Strength



NOTE: EXCAVATION TO EXCEED TANK SIZE BY 500MM ON ALL SIDES TO ALLOW FOR ACCESS



P3	UPDATED NOTES	AP	21.09.22
P2	LATEST REVISION	AP	05.03.21
REV.	DESCRIPTION	BY	DATE

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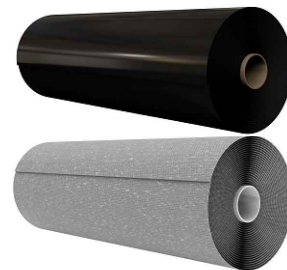
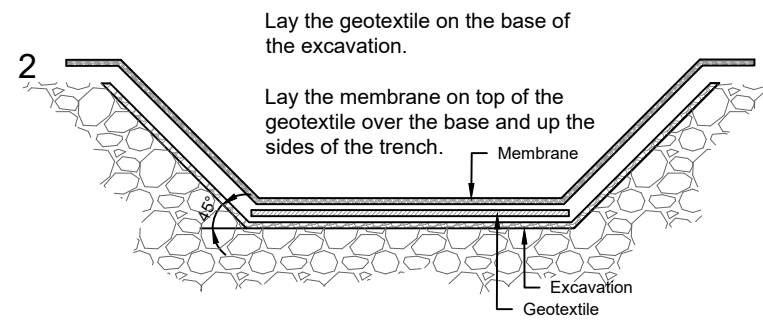
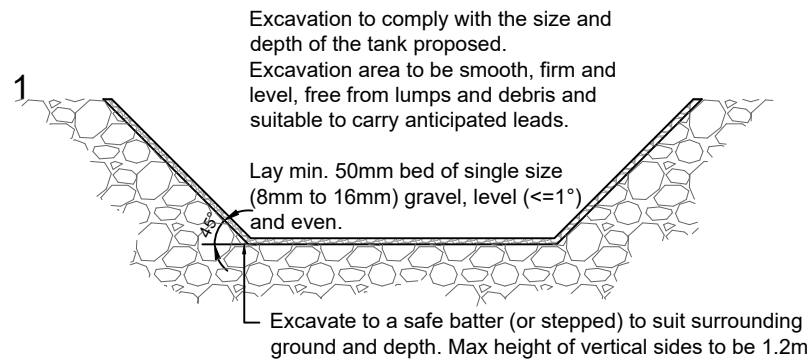
E: info@grafuk.co.uk www.grafuk.co.uk

DRAWN : DB DATE : 01.01.2019
 CHECKED : MC SCALE : VARIOUS@A3

PROJECT
GRAF STANDARD DETAILS

DESCRIPTION
ATTENUATION TANK using GRAF ECOBLOC FLEX

DRAWING No. **STANDARD DETAIL.FLEX** REV. **P3**
(Pg.1)



Geomembrane:
1mm Thick LLDPE Geomembrane
with a density of at least 0.939g/cm³

Geotextile:
300g/m² Non-woven,
needle punched geotextile

Geomembranes and Geotextiles with characteristics less than those specified are unlikely to be suitable and are therefore not recommended for use with Graf UK systems for this application

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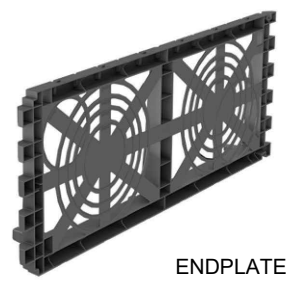
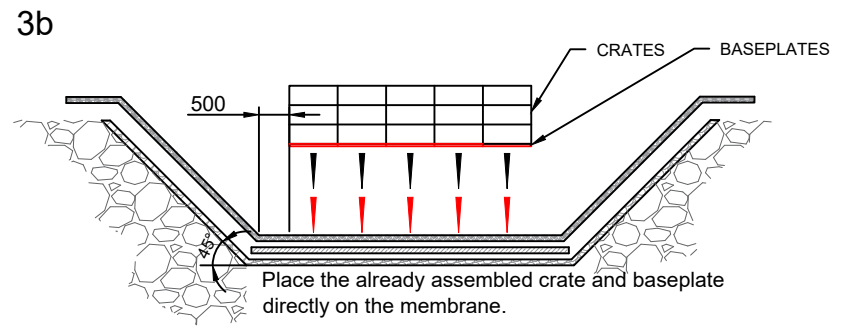
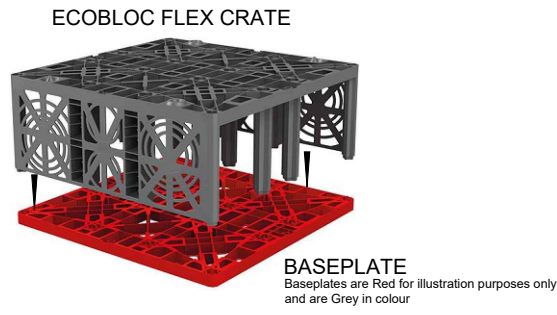
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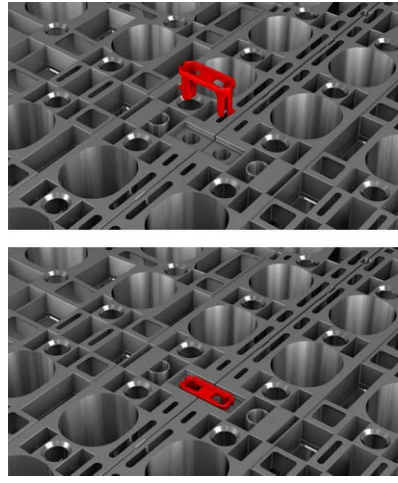
Graf UK Ltd makes no warranty or guarantee in relation to the suitability of any of the layout details shown on this drawing in relation to a particular scheme.

- INSTALLATION METHOD:-
- Excavate the trench with a safe batter (or stepped) ensuring the footprint allows for sufficient space between tank and the sides. (minimum 500mm around all sides of the tank).
 - Mark out the position of the tank including inlets and outlets.
 - Lay min. 50mm of single sized non angular stone (8 to 16mm) as a base for the tank. This can be laid to a maximum fall of 1°.
 - Lay the Geotextile over the base of the excavation, overlapping any joins by a minimum of 300mm
 - Lay the Membrane on top of the Geotextile over the base and up the sides of the trench.
 - Membrane must be joined by thermal fusion heated wedge welding. It is recommended that the Dual Seam method is used as this generates an unwelded channel which can be pressured with air to check the integrity of the weld.
 - The Membrane and Geotextile used must meet the specification stated on the drawing.
 - Assemble EcoBloc Flex Crate and Baseplate, position leg ends into corresponding holes in the Baseplate. The crate will only fit in the correct orientation. Push down firmly to ensure Crate is located correctly.
 - Install already assembled Crates and Baseplates onto the membrane until the first layer is complete. Insert retaining clips into each adjacent Crate.
 - To install the next layer of Crates remove from the stack and turn 90° and position directly above the Crate below. Push down firmly to ensure Crate is located correctly.
 - Continue until all Crates have been installed, ensuring clips are used to secure each Crate.
 - Fit Endplates to the sides of each Crate by positioning the bottom in place then pushing firmly on the top section to locate into place.
 - Fix adaptor plates to the sides of the crates in the required position for the inlet and outlet pipes.
 - Cut a hole in the Geomembrane and pull up over the adaptor plate sealing the membrane around the spigot of the adaptor plate.
 - Pull Membrane up around the sides and fully wrap the crates, securing the lid in place by heated wedge welding to the side panels.
 - Cover the top and sides with Geotextile to protect the Geomembrane.
 - Install vent pipe connection into the top of the tank at a suitable location.
 - Backfill around the tank and for 100mm above with non-angular stone. Backfill to finished ground level with suitable material in layers.
 - Connect inlet/outlet pipes using appropriate bandseals.
 - In order to prevent silt from entering the tank it is recommended that silt traps or catchpit manholes are installed upstream of any inlet. These should be regularly maintained to avoid the buildup of any silt.

3a Assemble EcoBloc Flex crate and Baseplate as shown below.

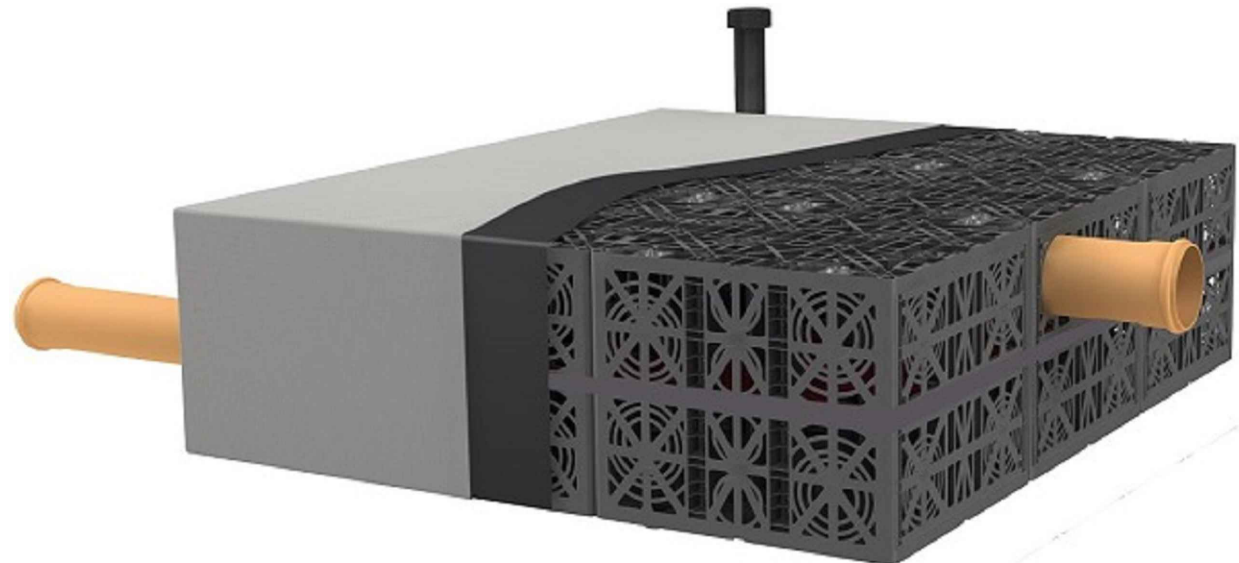


Remove a crate from the stack and place on top of the previously placed crate ensuring the connector clips are clipped locking the crates together.



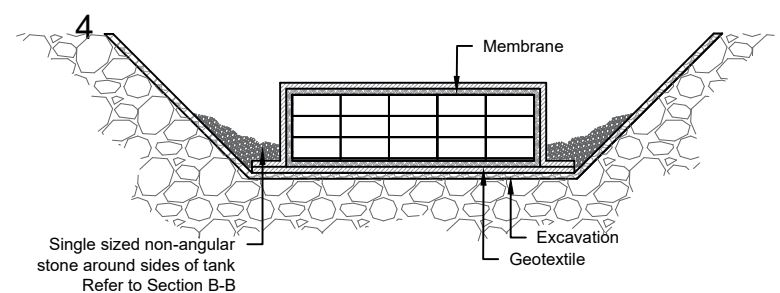
N.B. Installation method may vary depending on depth of the tank and is project specific. For more information or technical questions please contact our Technical Department at Graf UK.

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Endplates are then clipped to the tank where required.

Wrap the crates with the geomembrane ensuring it is heat welded/sealed then wrap with the geotextile to protect the membrane.



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CHECKED : MC SCALE : VARIOUS@A3

PROJECT

GRAF STANDARD DETAILS

DESCRIPTION

**ATTENUATION TANK
using GRAF ECOBLOC FLEX**

DRAWING No. **STANDARD DETAIL.FLEX** REV. **P3**
(Pg.2)