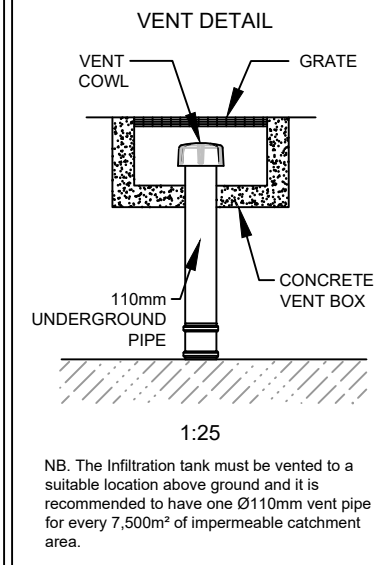
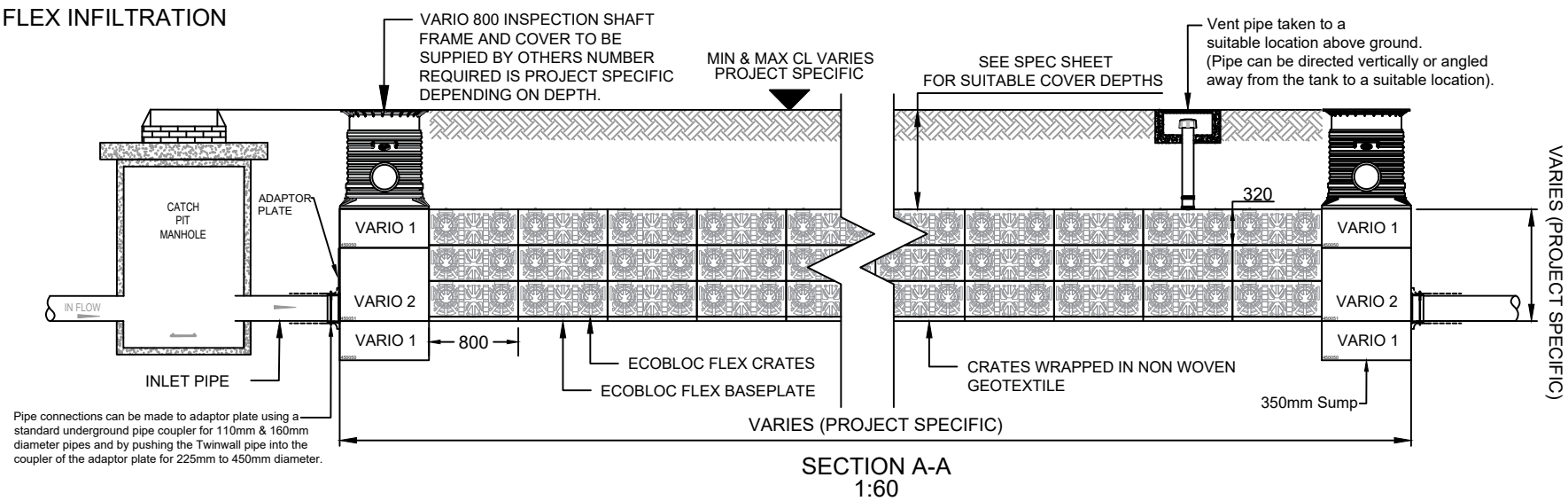


**ECOBLOC FLEX INFILTRATION**



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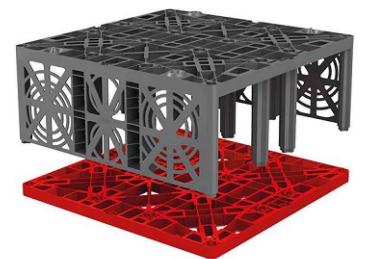
**DO NOT SCALE - IF IN DOUBT ASK**

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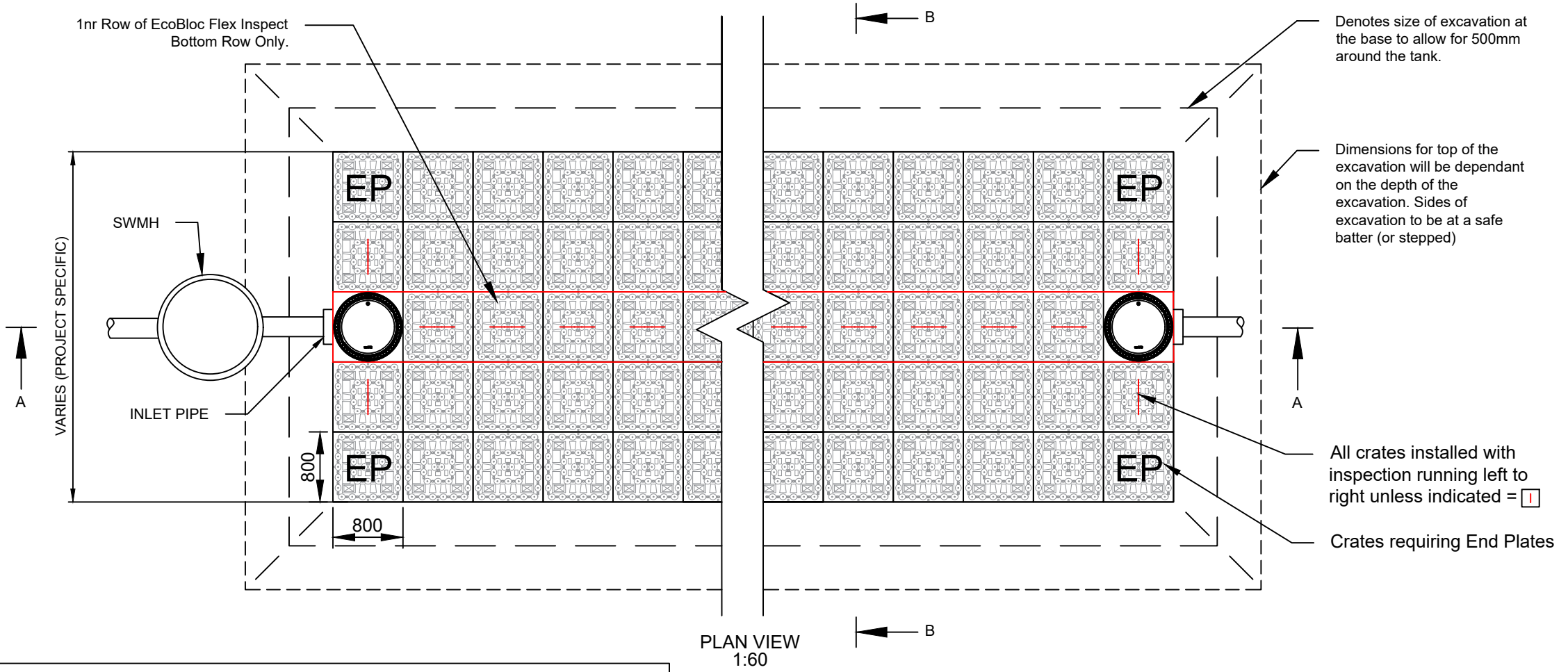
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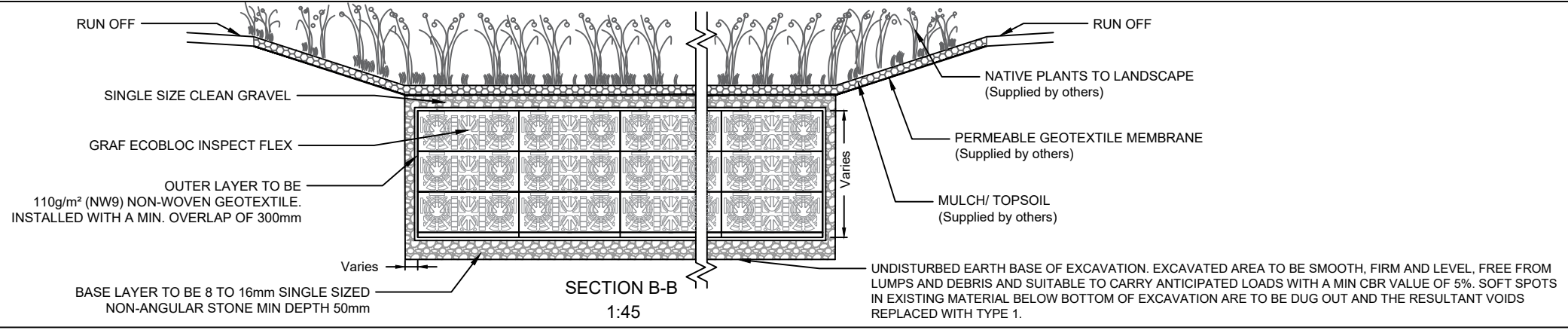
**ECOBLOC FLEX**



|                                | Crate                              | Baseplate           |
|--------------------------------|------------------------------------|---------------------|
| Dimensions (mm)                | 800 x 800 x 320                    | 800 x 800 x 40      |
| Gross Volume (m3)              | 0.205m <sup>3</sup>                | 0.025m <sup>3</sup> |
| Net Volume (m3)                | 0.199m <sup>3</sup>                | 0.020m <sup>3</sup> |
| Material                       | Polypropylene                      | Polypropylene       |
| Weight                         | 8kg                                | 4kg                 |
| Void Ratio                     | >96% depending on number of layers |                     |
| Inspectable                    | Yes                                |                     |
| *UCS Vertical                  | 340 kN/m <sup>2</sup>              |                     |
| *UCS Lateral                   | 82 kN/m <sup>2</sup>               |                     |
| *Ultimate Compression Strength |                                    |                     |



**NOTE: EXCAVATION TO EXCEED TANK SIZE BY 500MM ON ALL SIDES TO ALLOW FOR ACCESS**



|      |                 |    |          |
|------|-----------------|----|----------|
| P2   | REVISED NOTES   | AP | 21.09.22 |
| P1   | LATEST REVISION | AP | 05.03.21 |
| REV. | DESCRIPTION     | BY | DATE     |

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| CHECKED : | MC | SCALE : | VARIOUS@A3 |

PROJECT

**GRAF STANDARD DETAILS**

DESCRIPTION

**INFILTRATION TANK using GRAF ECOBLOC FLEX**

|             |                                   |      |        |
|-------------|-----------------------------------|------|--------|
| DRAWING No. | STANDARD_DETAIL_FLEX_SWALE_DETAIL | REV. | P2     |
|             |                                   |      | (Pg.1) |



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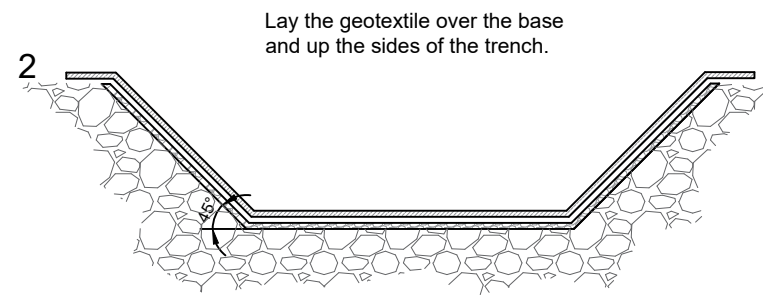
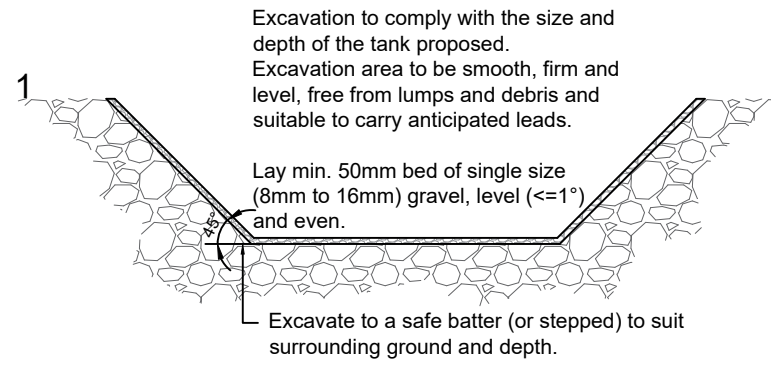
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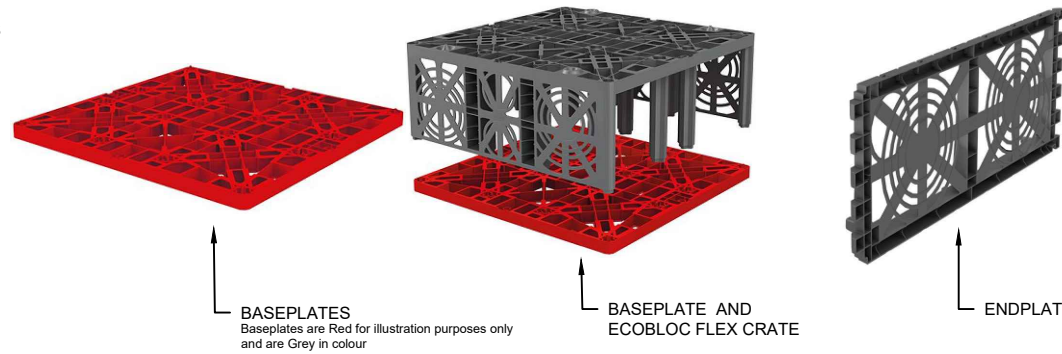
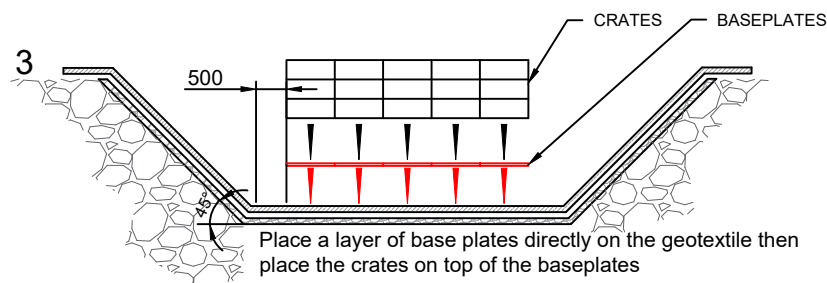
**INSTALLATION METHOD:-**

1. a) Excavate the trench with a safe batter (or stepped) ensuring the footprint allows for sufficient space between tank and the sides. (minimum 500mm around all sides of the tank).  
 b) Mark out the position of the tank including inlets.  
 c) Lay min. 50mm of single sized non angular stone (8 to 16mm) as a base for the tank. This can be laid to a maximum fall of 1°.
2. a) Lay the Non-Woven Geotextile over the base and up the sides of the excavation, overlapping any joins by a minimum of 300mm  
 b) The geotextile used must meet the specification stated on the drawing.
3. a) Lay all Baseplates ensuring that they all run in the same orientation including the row of EcoBloc Flex baseplates where inspection run is required. If a Vario shaft is to be included within the tank make sure the Vario Shaft base is in position located (Vario Shaft bases do not require a crate baseplates).  
 b) Remove EcoBloc Flec Crate from the stack, and place into corresponding holes in the Baseplate. Push down firmly to ensure Crate is located correctly. Continue to install all crates ensuring the inspection run runs from left to right unless otherwise indicated.  
 c) Install Crates into the Baseplates until the first layer is complete. Insert retaining clips into each adjacent Crate.  
 d) Fit Endplates to the sides of each Crate by positioning the bottom in place then pushing firmly on the top section to locate into place.
4. a) Fix adaptor plates to the sides of the crates in the required position for the inlets.  
 b) Wrap and overlap the non-woven geotextile covering the entire tank with a minimum overlap of 300mm.  
 c) Install vent pipe connection into the top of the tank at a suitable location.  
 d) Backfill around the tank and for 100mm above with non-angular stone. Backfill to finished ground level with suitable material in layers.  
 e) Connect inlet pipes using appropriate bandseals.  
 f) In order to prevent silt from entering the tank it is recommended that silt traps or catchpit manholes are installed upstream of any inlet. These should be regularly maintained to avoid the buildup of any silt.



Geotextile:  
110g/m<sup>2</sup> Non-woven,  
needle punched  
geotextile

Geotextiles with characteristics less than those specified are unlikely to be suitable and are therefore not recommended for use with Graf UK systems for this application

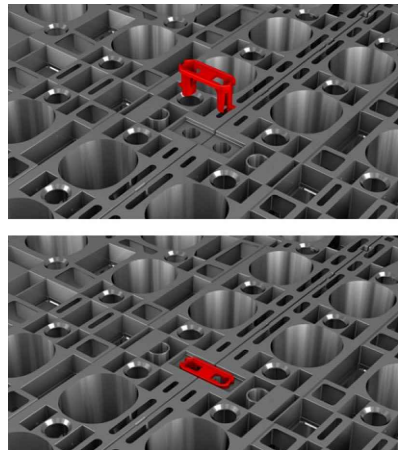


BASEPLATES  
Baseplates are Red for illustration purposes only and are Grey in colour

BASEPLATE AND  
ECOBLOC FLEX CRATE

ENDPLATE

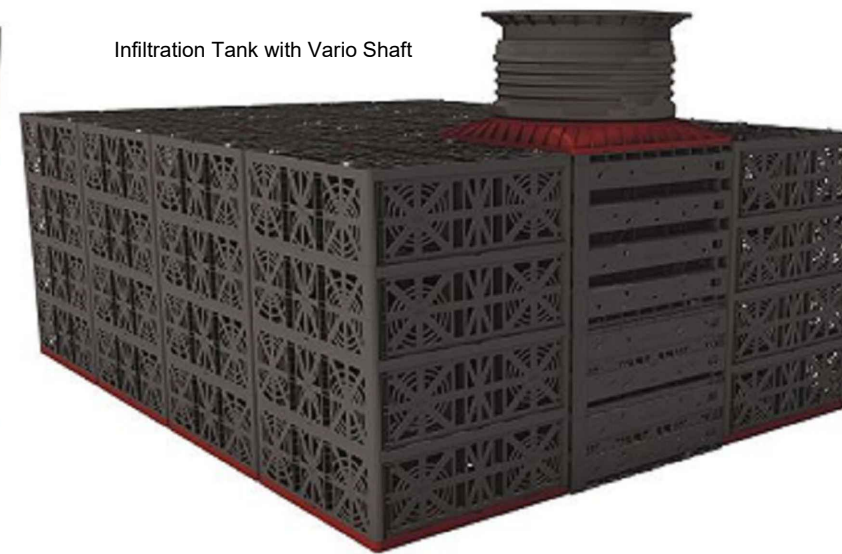
Remove a crate from the stack and place on top of the previously placed crate ensuring the connector clips are clipped locking the crates together.



Connector clips are Red for illustration purposes only and are Grey in colour



Infiltration Tank with Vario Shaft



N.B. Installation method may vary depending on depth of the tank and is project specific. For more information or technical questions please contact our Technical Department at Graf UK.

|      |                          |    |          |
|------|--------------------------|----|----------|
| P2   | REVISED NOTES            | AP | 21.09.22 |
| P1   | PRELIMINARY FOR APPROVAL | AP | 05.03.21 |
| REV. | DESCRIPTION              | BY | DATE     |



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| DRAWN :   | AP | DATE :  | 05.03.21   |
| CHECKED : | MC | SCALE : | VARIOUS@A3 |

PROJECT  
**GRAF STANDARD DETAILS**

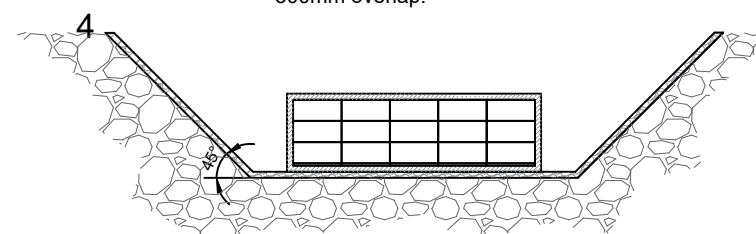
DESCRIPTION  
**INFILTRATION TANK  
using GRAF ECOBLOC FLEX**

|             |                                   |      |              |
|-------------|-----------------------------------|------|--------------|
| DRAWING No. | STANDARD_DETAIL_FLEX_SWALE_DETAIL | REV. | P2<br>(Pg.2) |
|-------------|-----------------------------------|------|--------------|



Endplates are then clipped to the tank where required.

Wrap the geotextile around the sides and top of the tank. Installed with a Min. 300mm overlap.





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**VARIO 800 TYPE 1**

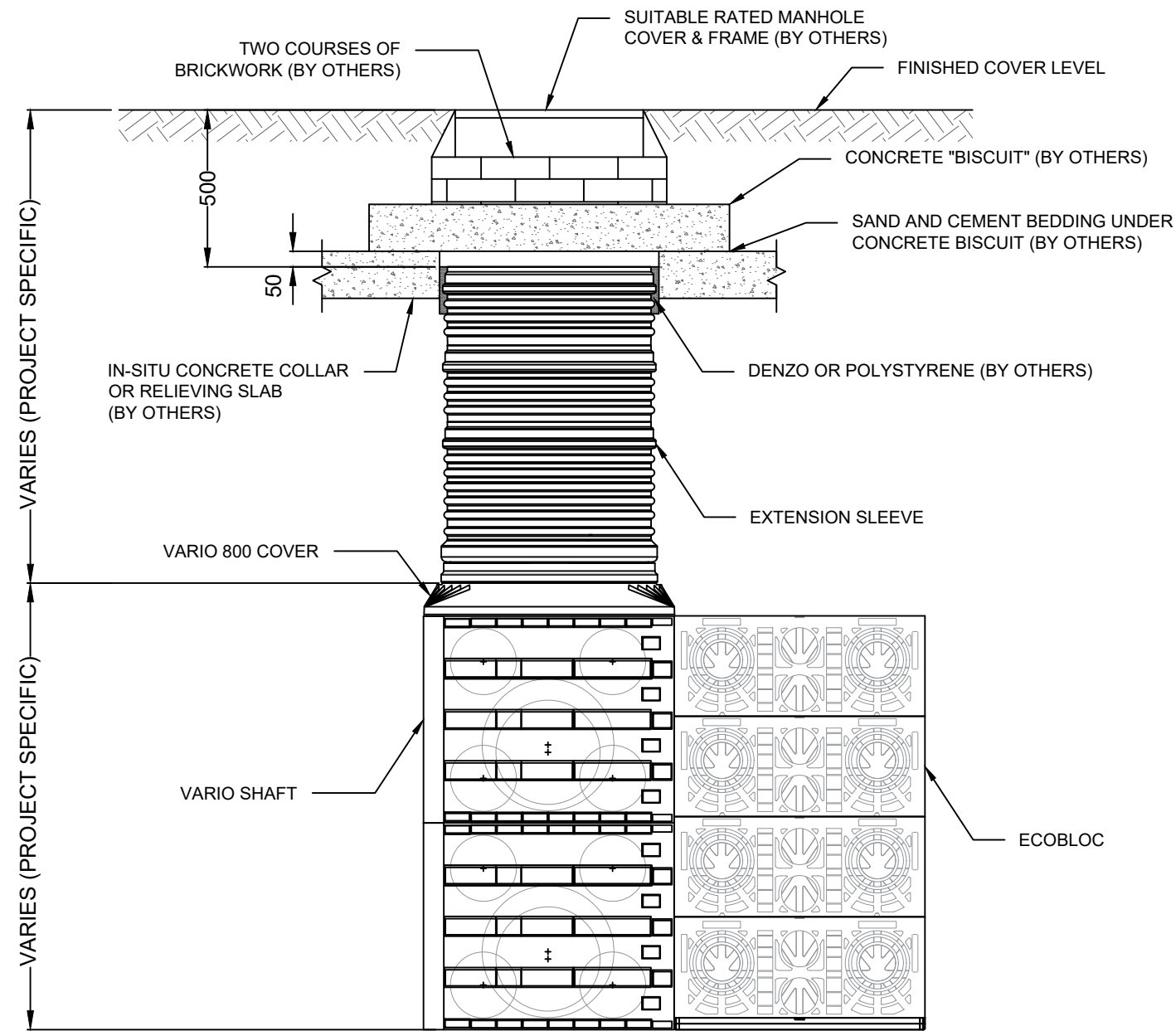
Dimensions (mm) 800 x 800 x 355  
Weight 14kg  
Volume 230 (litres)

**VARIO 800 TYPE 2**

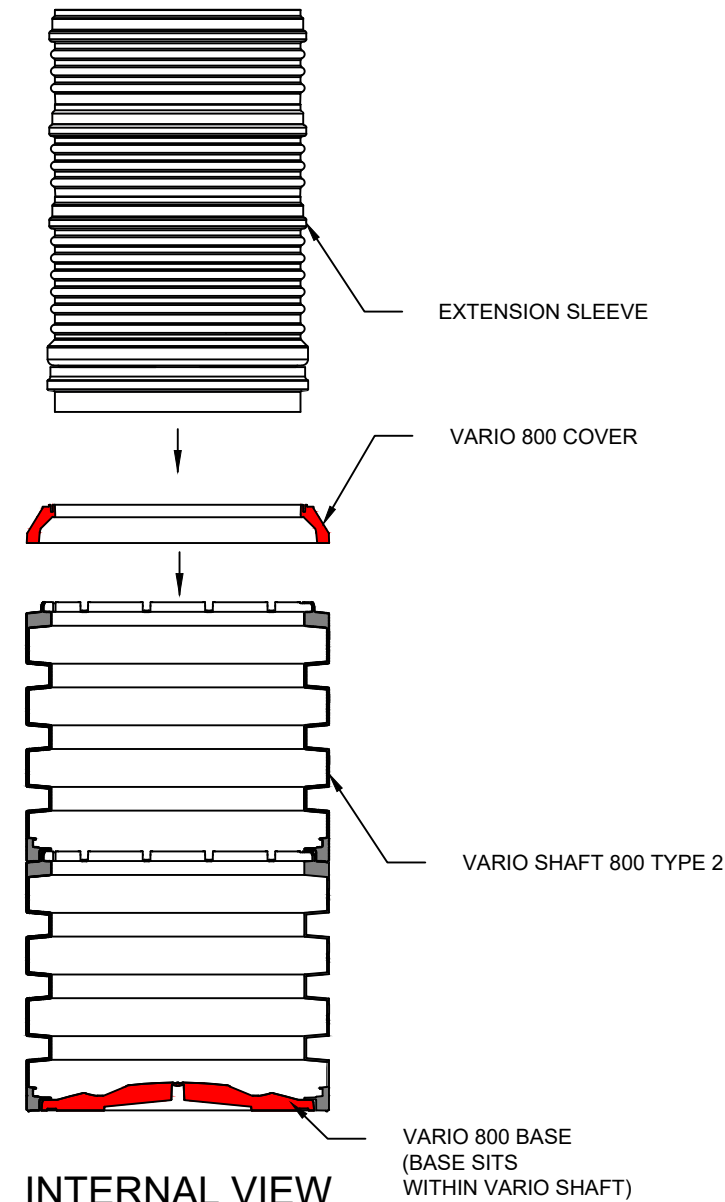
Dimensions (mm) 800 x 800 x 660  
Weight 24kg  
Volume 420 (litres)

**VARIO 800 BASE/COVER SET**

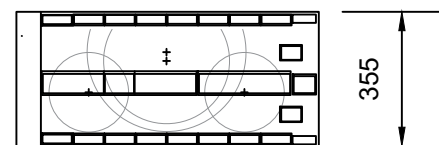
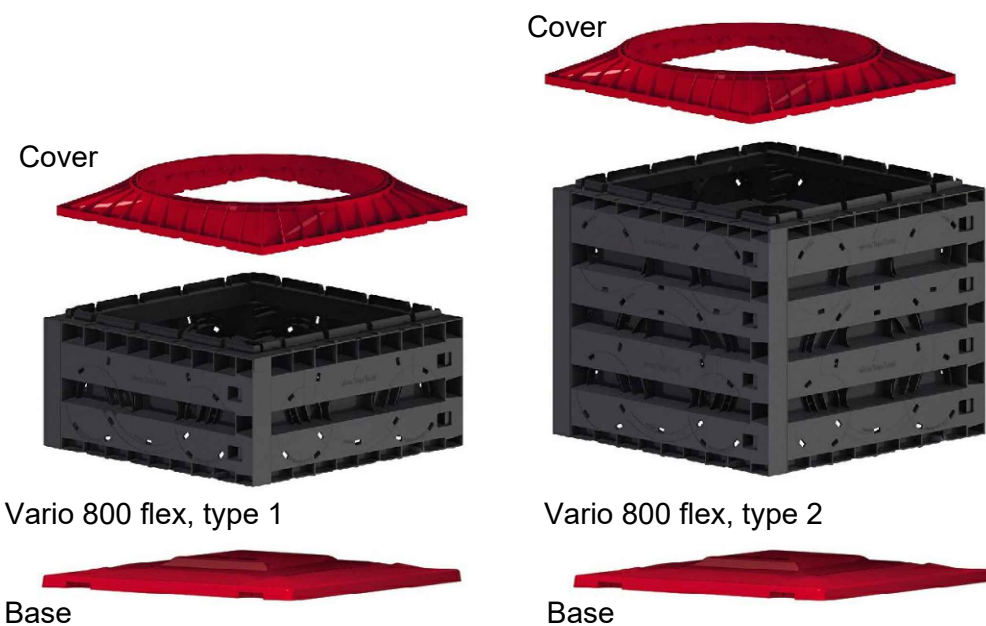
Dimensions (mm) 800 x 800 x 100  
Weight 11kg



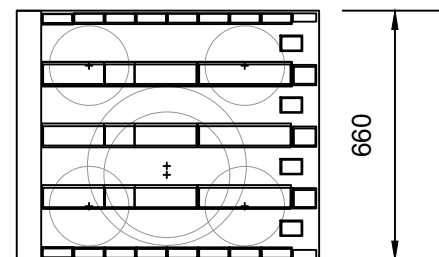
**EXTERNAL VIEW**



**INTERNAL VIEW**



Vario 800 flex, type 1



Vario 800 flex, type 2



Vario 800 are modular and are easily assembled in a push fit manner.

|      |                 |    |          |
|------|-----------------|----|----------|
| P2   | REVISED NOTES   | AP | 21.09.22 |
| P1   | STANDARD DETAIL | AP | 05.03.21 |
| REV. | DESCRIPTION     | BY | DATE     |



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|         |                              |
|---------|------------------------------|
| PROJECT | <b>GRAF STANDARD DETAILS</b> |
|---------|------------------------------|

|             |             |
|-------------|-------------|
| DESCRIPTION | <b>GRAF</b> |
|-------------|-------------|

|             |                    |      |                     |
|-------------|--------------------|------|---------------------|
| DRAWING No. | <b>VARIO SHAFT</b> | REV. | <b>P2</b><br>(Pg.3) |
|-------------|--------------------|------|---------------------|