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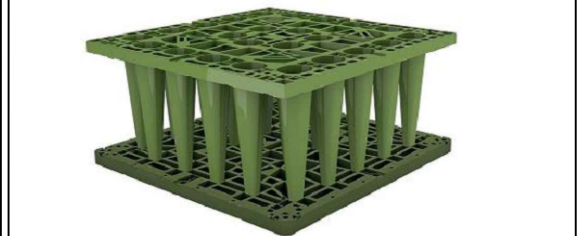
Notice: This drawing is issued only as a guideline and is an estimate of the materials required to construct the drainage system, it should not be used for construction purposes.

Graf UK Ltd makes no warranty or guarantee in relation to the suitability of any of the layout details shown on this drawing in relation to a particular scheme.

- NOTES:-
- All dimensions in mm, unless otherwise stated.
 - All dimensions are nominal and may vary within manufacturing tolerances.
 - All site temporary an enabling works by others.
 - Graf products to be installed in strict accordance with Graf recommendations.
 - This drawing is intended for guidance only. Confirmation of the suitability for a particular project should be sought from the consulting engineers prior to final design or commencement of any construction works.



	Crate	Baseplate
Dimensions (mm)	800 x 800 x 350	800 x 800 x 40
Gross Volume (m3)	0.225m ³	0.025m ³
Net Volume (m3)	0.219m ³	0.020m ³
Material	Polypropylene	Polypropylene
Weight	7kg	4kg
Void Ratio	>96% depending on number of layers	
Inspectable	Yes, when combined with EcoBloc Flex	
*UCS Vertical	225 kN/m ²	
*UCS Lateral	80 kN/m ²	
*Ultimate Compression Strength		



P3	REVISED NOTES	AP	21.09.22
P2	LATEST REVISION	AP	05.03.21
REV.	DESCRIPTION	BY	DATE

GRAF GRAF UK Limited

GRAF UK Limited, Regen House, Beaumont Road, Banbury, Oxfordshire, OX16 1RH

T: 01608 661500 F: 01295 211333
E: info@grafuk.co.uk www.grafuk.co.uk

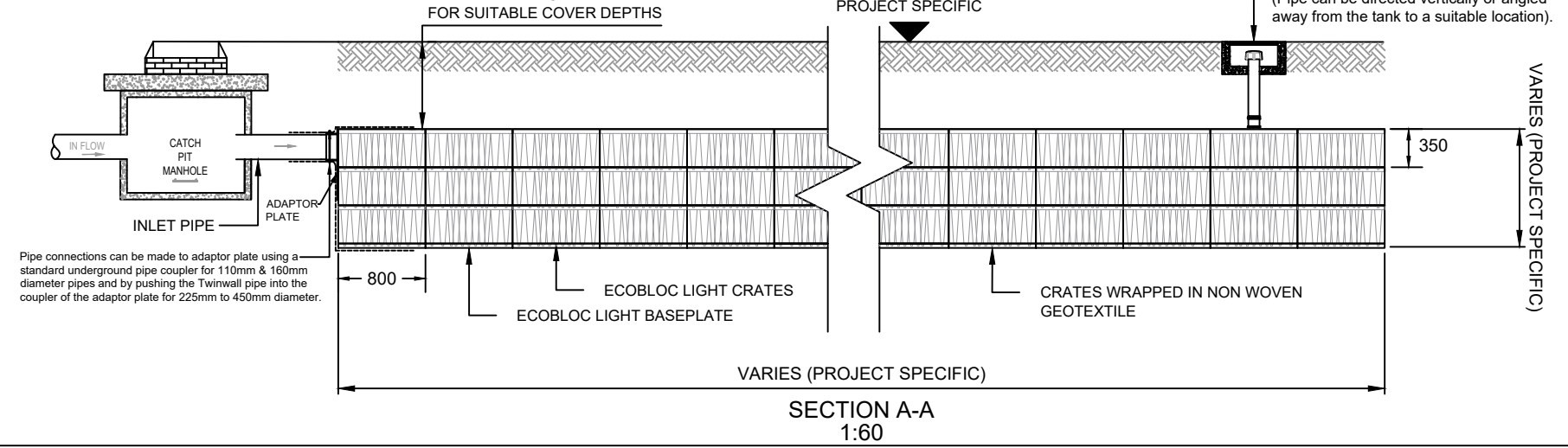
DRAWN : DB DATE : 05.10.2018
CHECKED : MC SCALE : VARIOUS@A3

PROJECT
GRAF STANDARD DETAILS

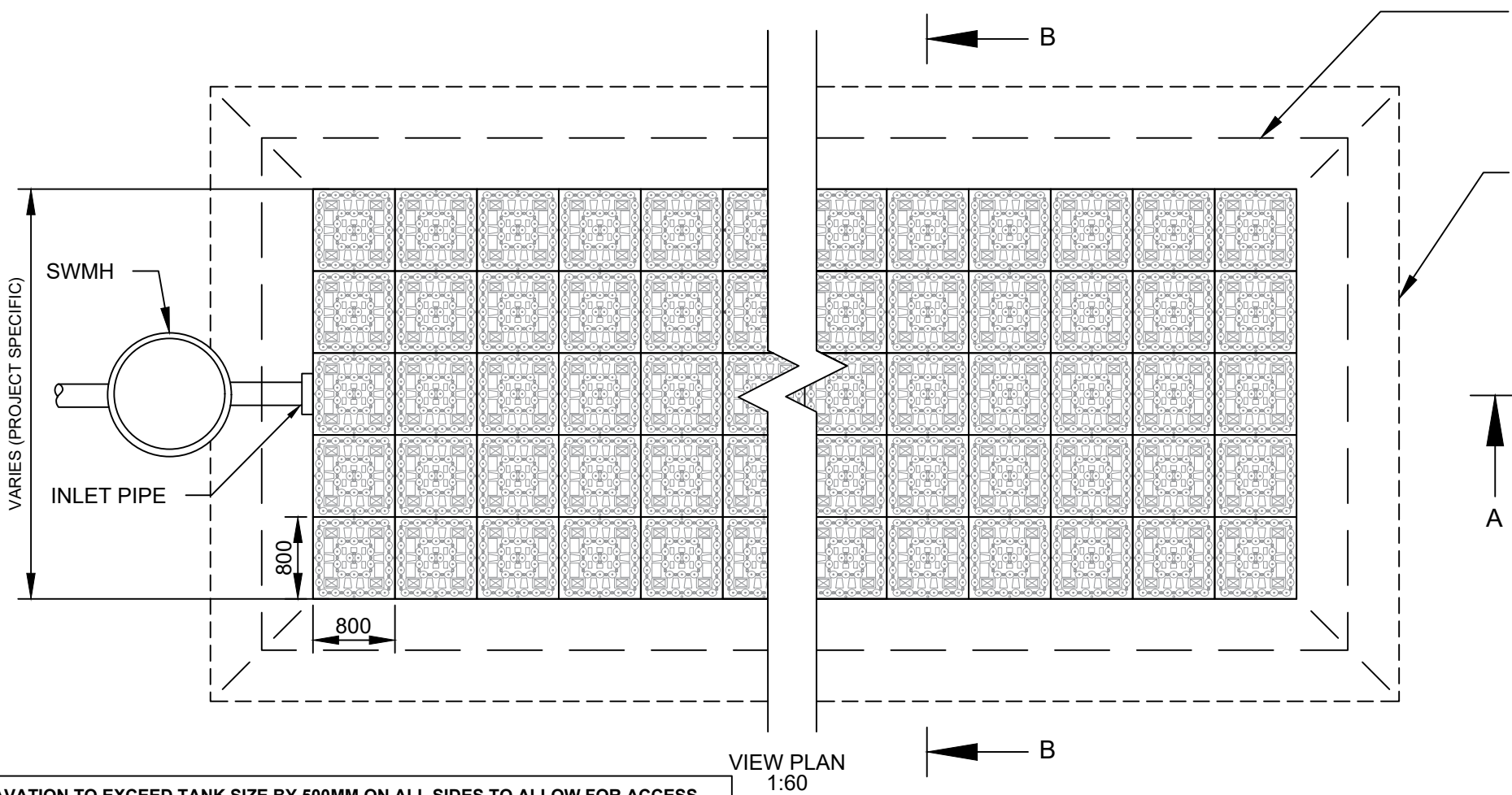
DESCRIPTION
INFILTRATION TANK using GRAF ECOBLOC LIGHT

DRAWING No. **STANDARD DETAIL.LIGHT** REV. **P3**
(Pg.1)

ECOBLOC LIGHT INFILTRATION



NB. The Infiltration tank must be vented to a suitable location above ground and it is recommended to have one Ø110mm vent pipe for every 7,500m² of impermeable catchment area.



NOTE: EXCAVATION TO EXCEED TANK SIZE BY 500MM ON ALL SIDES TO ALLOW FOR ACCESS

BACKFILL UP TO FINISHED GROUND LEVEL USING SUITABLE MATERIAL AS REQUIRED FOR FINISHED COVER.

8 TO 16mm SINGLE SIZED NON-ANGULAR STONE AROUND SIDES OF TANK TO BE COMPLETED PRIOR TO ANY FILL MATERIAL BEING PLACED ON TOP OF TANK

ANGLE TO SUIT SAFE EXCAVATION OR SURROUNDING GROUND AND DEPTH

BASE LAYER TO BE 8 TO 16mm SINGLE SIZED NON-ANGULAR STONE MIN DEPTH 50mm

LAYER IMMEDIATELY ABOVE TANK TO BE 8 TO 16mm SINGLE SIZED NON-ANGULAR STONE MIN 100mm BEFORE BACKFILLING AS PER FINISHED GROUND COVER

OUTER LAYER TO BE 110g/m² (NW9) NON-WOVEN GEOTEXTILE. INSTALLED WITH A MIN. OVERLAP OF 300mm

UNDISTURBED EARTH BASE OF EXCAVATION. EXCAVATED AREA TO BE SMOOTH, FIRM AND LEVEL, FREE FROM LUMPS AND DEBRIS AND SUITABLE TO CARRY ANTICIPATED LOADS WITH A MIN CBR VALUE OF 5%. SOFT SPOTS IN EXISTING MATERIAL BELOW BOTTOM OF EXCAVATION ARE TO BE DUG OUT AND THE RESULTANT VOIDS REPLACED WITH TYPE 1.

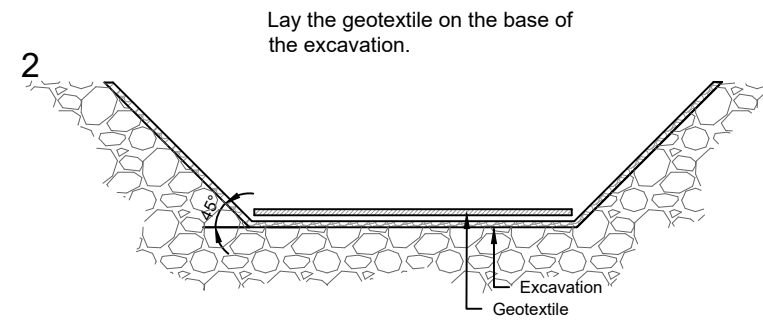
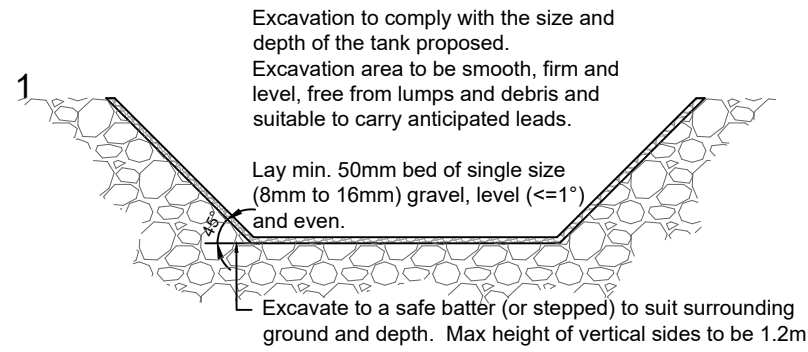
SECTION B-B 1:75

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INSTALLATION METHOD:-

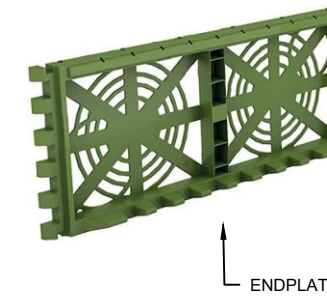
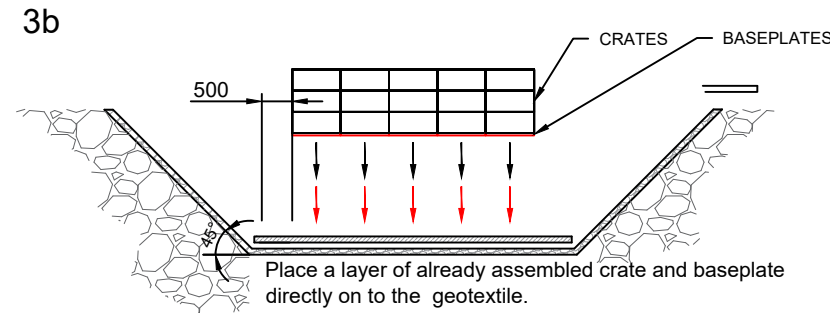
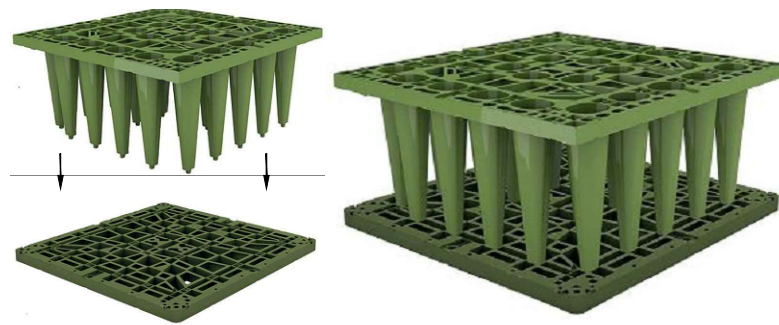
1. a) Excavate the trench with a safe batter (or stepped) ensuring the footprint allows for sufficient space between tank and the sides. (minimum 500mm around all sides of the tank).
b) Mark out the position of the tank including inlets and outlets.
c) Lay min. 50mm of single sized non angular stone (8 to 16mm) as a base for the tank. This can be laid to a maximum fall of 1°.
2. a) Lay the Geotextile over the base of the excavation, overlapping any joins by a minimum of 300mm
b) The Geotextile used must meet the specification stated on the drawing.
3. a) Assemble EcoBloc Light Crate and Baseplate, position leg ends into corresponding holes in the Baseplate. The crate will only fit in the correct orientation. Push down firmly to ensure Crate is located correctly.
b) Install already assembled Crates and Baseplates onto the geotextile until the first layer is complete. Insert retaining clips into each adjacent Crate.
c) To install the next layer of Crates remove from the stack and turn 90° and position directly above the Crate below. Push down firmly to ensure Crate is located correctly.
d) Continue until all Crates have been installed, ensuring clips are used to secure each Crate.
e) Fit Endplates to the sides of each Crate by positioning the bottom in place then pushing firmly on the top section to locate into place.
4. a) Fix adaptor plates to the sides of the crates in the required position for the inlet pipes.
b) Cover the top and sides with Geotextile.
c) Install vent pipe connection into the top of the tank at a suitable location.
d) Backfill around the tank and for 100mm above with non-angular stone. Backfill to finished ground level with suitable material in layers.
e) Connect inlet/outlet pipes using appropriate bandseals.
f) In order to prevent silt from entering the tank it is recommended that silt traps or catchpit manholes are installed upstream of any inlet. These should be regularly maintained to avoid the buildup of any silt.



Geotextile:
110g/m² Non-woven,
needle punched
geotextile

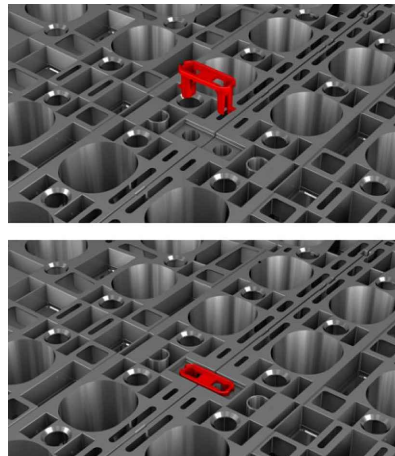
Geotextiles with characteristics less than those specified are unlikely to be suitable and are therefore not recommended for use with Graf UK systems for this application

3a Assemble Baseplate and Ecobloc Maxx crate as shown below.



ENDPLATE

Remove a crate from the stack, rotate it 90° and place on top of the previously placed crate ensuring the connector clips are clipped locking the crates together.



Connector clips are Red for illustration purposes only and are Grey in colour. EcoBloc Light crates are Green in colour.



N.B. Installation method may vary depending on depth of the tank and is project specific. For more information or technical questions please contact our Technical Department at Graf UK.

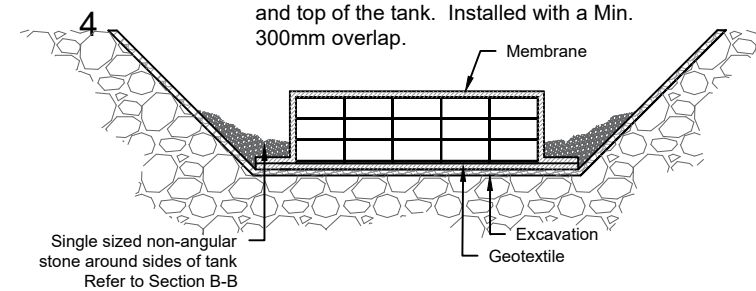
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Image shown is of an EcoBloc Light Infiltration Tank with a Vario Shaft and a Row of EcoBloc Flex for Inspection / maintenance

Endplates are then clipped to the tank where required.

Wrap the geotextile around the sides and top of the tank. Installed with a Min. 300mm overlap.



GRAF UK Limited
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CHECKED :	MC	SCALE :	VARIOUS@A3

PROJECT
GRAF STANDARD DETAILS

DESCRIPTION
**INFILTRATION TANK
using GRAF ECOBLOC LIGHT**

DRAWING No.	STANDARD DETAIL.LIGHT	REV.	P3 (Pg.2)
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